



Marine Filler

Product Description

Marine filler is a synthetic product which is designed for marine and construction industry. The binders and pigments in it make it flexible and it does not crack. Recommended thickness should not be overestimated. Do not apply excess putty to avoid too much sanding.

Intended Uses

It is used as basic and finishing filler for 1-K systems. It should be applied over synthetic primers

Physical Properties

Physical State	: Thixotropic - Putty
Colour (Mixture)	: Dirty White
Volume Solid (%)	: 68 ± 3
Density	: 1,68 ± 0,05 kg/L
Flexibility	: Very good

Application Data

Mixing Ratio (weight)	: Single Component
Application Methods	: Spatula
Application Conditions	: Should be applied between +5°C / +35°C, relative humidity should not be over 65%
Thinner/Cleaner	: Not advised.
Application Notes	: It is recommended not to exceed 1 cm thickness at one time.
Recommended Thickness	: Depends on application conditions.

Surface Preparations

All surfaces to be coated should be clean, dry and free from contamination. The surface should be assessed and treated in accordance with ISO 8504.

Drying Time

Substrate Temperature	Over coating Data	
	Minimum	Maximum
23°C	12 hours	-

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

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Packing Size : 1 kg, 2 kg, 5 kg, 25 kg

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated area and away from source of heat and ignition. Containers must be kept tightly closed.

Health and Safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

Disclaimer: The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.